



Wire EDM Services

Promold-Gauer has serviced our customer's wire EDM needs for over 20 years. We feature 3 CNC wire EDM's that utilize System 3R fixturing to provide our customer's accuracy of +/- .0002. We also possess a small hole EDM to provide a start hole location if needed. Promold-Gauer can provide a solution to any of your wire EDM needs.

EDM Small Hole



Charmilles Small Hole EDM - .01dia. to .19dia. size range; X=13.8", Y=9.8", Z=13.8" travel, .0005 positioning accuracy.

EDM CNC Wire

(2) Charmilles Robofill 400 - with Fastcut; X=12.5", Y=17.5", Z=17" travel, up to 55 deg. Taper, .0001 tolerance. 1763 lb. weight capacity.



Charmilles Robofill 310 – Programmable 5-Axis control; X=15.75", Y=9.85", Z=15.75" travel, up to 30deg. Taper, .0001 Tolerance.